Qty:

6 Um:

Each

: STUD

: N/A

: D3284005

. D3284 REV. A

Date User: Job Number This Issue Prsht Rev. First Issue Previous Run **Additional Product**

Thursday, 06/09/2007 10:19:30 AM

COSS Admin

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Estimate Number

: 34444

: 10625

P.O. Number

:414

: 06/09/2007

S.O. No. : NA

Type

: PURCHASED PARTS

: 32724

Written By Checked & Approved By

Comment

Added Step 4 KJ/JLM

Job Number:



Seq. #:

Machine Or Operation:

Description: **PURCHASING**

1.0 PG



Comment: PURCHAS

Issue P/O:

to Northern Aero Industries u 07.09-06

Order P/N: B80704-1

Manufacture per B80704 Rev. A Certificate of Conformity is required

B807041



Comment: Qty.:

1.0000 Each(s)/Unit Total:

6.0000 Each(s)

STUD

2.0

PACKAGING 1

PACKAGING RESOURCE #1 --



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage Ensure certificate of confomity is attached

QC5 4.0

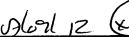
INSPECT WOR



Comment: INSPECT WORK TO CURRENT STEP

Visually inspect parts for thread damage, fit and cad plating





5.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:







Thursday, 06/09/2007 10:19:30 AM

User:

COSS Admin

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 34444

Part Number: D3284005

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



U 849.12



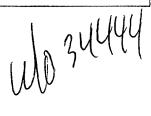


DESIGN DRAWN BY			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECK	241	APPROVED	DRAWING NO.	REV. A	
٠	#	d	D3284	SHEET 1 OF 1	
DATE			TITLE	SCALE	
04.0	5.06		ADJUSTABLE ENGINE MOUNT	1:1	
Α		04.05.06	NEW ISSUE		



SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION							
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A							
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A							
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A							
D3284-007_STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B							
D3284-009 BEARING	BHT P/N 47-140-252-5							
D3284-011 BEARING	BHT P/N 205-060-101-001							
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708							
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708							
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708							
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708							
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708							
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708							



1. Approving national aviation authority / country TRANSPORT CANADA	AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078		3. Form tracking to SO17381-		
4. Approved organization name and address AMO 88-97	NORTHERN AERO IND 1845 S. Manual Winnipeg, Manitoba R3I	AVERGE TS		5. Work Order/Co PO 00004529	ntract/Invoice
13. Remarks These Aeronautical Products confor SR01395NY).	8. Part No. B80704-1 m to approved data in accordance w	9. Eligibility* BELL 205A-1 205B 204B UH-1H	10. Qty.	11. Serial/Batch No. BATCH # 07-1195	12. Status/Work Manufactured
14. Certifies that the items identified above	were manufactured in conformity to:		74 D	₩.	
 ☑ Approved design data and are in condition ☑ Non approved design data specified in bl 		CHINA INSTA		ase Specificity (1960) 14	13 the work then the dan plack 12
15. Authorized Signature 7. Name R. D. Williamson	16. Certificate/ / Approval Ref. No. AMO 88-97 18. Date (DD MMM YYYY) 10 September 2007	20. Authorized		21. Certi	vith CAR 571 ficate / Approval Ref. No. N/A (DD:MMM YYYY)
*Installer must cross-check eligibility with app This document does not constitute authority of Where the installer works in accordance with airworthiness authority accepts products or m Statements 14 and 19 do not constitute instal regulations of the state of registry, before the	INSTALLER R proved data. o install the part. the national regulations of an airworthiness a paintenance from the airworthiness authority s	Decineu III Diock. I	the authority		

Northern Aero Industries Ltd

25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2

Phone: (204) 772-9922 Fax: (204) 772-7568



Packing List

Sales Order:

SO17381

Shipper No:

•

Ship Date:

10-Sep-07

Page:

1 of 1

SOLE TO

DART AEROSPACE LTD. - DART 1270 ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

CANADA

Order Date: 10-Sep-07
Purchase Order: P000004529

(

HAWKESBURY

ON

K6A 1K7

CANADA

SHIP TO

Attn: LINDA LACELLE
Phone: (613)632-9577
Fax: (613)632-1053

DART AEROSPACE LTD. - DART

1270 ABERDEEN STREET

Ship Via:

Reference: Shipment 1 for SO17381

Item ID

্ট

Description

Quantity UM

6 EA

B80 704-1

3/4 STUD

6 EA LOTNO 07-1195

Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.

CS01/09/12



Purchase Order

Date Sep 06, 2007 Page

Rurchase Order Number PO00004529

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577

Phone: Fax:

(613)632-1053

Ship To:

Main Finished Goods Location Dart Aerospace Ltd

1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

Vendor Address:

Northern Aero Industries Ltd. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 CANADA

Phone Fax (204) 772-9922 (204) 772-7568

Reference Contact Vendor Number

PO Date | Terms | N30 |

included tax Subtotal Total tax

USD Dollars

Total purchase order in

LLACELLE

Ship Via

Expected Arrival Sep 011, 2007

Qty. Ordered Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UOM	Exten led Price
6.0000 B807041	stud ments: PER DRWG D3284 PER B80704-1 RE PLEASE SHIP FEE AQCT# 15179324-	07/09/2007 REV.A V.A DEX OVERNIG	No		Each	

GSTMEUS

Entered By:

Approved By:

